

STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY, PUNJAB Ministry of Environment, Forest & Climate Change, Government of India

O/o Directorate of Environment & Climate Change C/o PSCST, MGSIPA Complex, Sector 26, Chandigarh-160019 Tele-0172-2792325

Fax- 0172-2793143

No. DECC/SEIAA/2020/ 1610

REGISTERED

Date: 20/5/020

To

M/s HANSCO IRON & STEEL (P) LIMITED Village Jalalpur, Amloh Road, Mandi Gobindgarh, Distt. Fatehgarh Sahib Punjab-147301 Mobile No. - 7837300629

Subject:

Application for obtaining environmental Clearance under EIA notification dated 14.09.2006 for expansion of steel manufacturing unit by addition of two induction furnace in Village Jalalpur, Amloh Road, Mandi Gobindgarh, District Fatehgarh Sahib by M/s HANSCO IRON & STEEL (P) LIMITED (Proposal no SIA/PB/IND/36904/2017)

This has reference to your subject cited Proposal No. SIA/PB/IND/36904/2017 for obtaining Environmental Clearance under EIA notification dated 14.09.2006. The proposal has been appraised as per procedure prescribed under the provisions of EIA Notification dated 14.09.2006 on the basis of the mandatory documents enclosed with the application viz., Form-1, 1-A, EIA report based on issued TORs and the additional clarifications furnished in response to the observations of the SEAC. The details of the project proposed by the project proponent are as under:

1.	Name and Location of	the project	M/s Hansco Iron & Steel (P) Limited, Villag Jalalpur, Amloh Road, Mandi Gobindga District- Fatehgarh Sahib, Punjab.		
2.	Nature of (Fresh/Expansion Ame Others)	project ndment/	Fresh	•	
3.	a) Category b) Activity (As per schedule Notification, 2006 a time.)	appended to EIA s amended time to	a) B-1 b) 3(a) Metallurgical Industri &Non Ferrous Alloys)		
4.	Area Details	P. A. S.		We will be	
	Details	Existing	Additional Land	After Expansion	
	Plot Area	42608.64 Sqm.	3220	42608.64 Sqm.	
	Covered Area	878 S		9870.14 sqm	
	Green Area	a -		14060.87 m ² (33%)	

	4. Co-ord	inates of the project si		Latitude: - 30°38′07.43″N, 30°38′07.41″N 30°38′02.49″N, 30°38′02.31″N Longitude:- 76°15′45.54″E, 76°15′53.61″E, 76°15′56.94″E, 76°15′45.50″E						
5	Classif as per Maste		76°15′56.94″E, 76°15′45.59″E Industrial Zone							
5	er i la servicioni, la manage	Cost (After expansion)		-1-	Rs. 30.4	48 Cro	res			
6	30736-347	Environmental Clearance fee						d on 0 16.0	3.10.2019. 5.2019.	
7.	Raw Ma	terial requirement								9
		RAW	EXIST	ING	PR	OPOS	SED	T	OTAL	
		MATERIALS	(TP	'A)		(TPA	10	(ГРА)	
		MS Scrap	32,5	50	1	,40,20	00	1,7	2,750	
		Ferro Alloys	25	0	1050		1	1300		
8.	Producti	on Capacity								
à		Product Name			Existi (TPA	The state of the s			Total (TPA)	
		Furnace Divisi Billets/Ingots, Ste Metal Roll	Steel stings,	29,8	00	1,26,000		1,55,800		
		Rolling Division: MS Bars, Ro Flats, TMT Bars, Angles, Wir		nd, Rod	NIL	7.	1,20,00	00	1,20,0	00
9.	Details of	major productive mad	chinery/pl	lant						
		Type of Machinery	,			A CONTRACTOR OF THE PARTY OF TH			After Expansion 1 TPH, 7 TPH & 2X15 TPH VD, LRF & Concast	
		Induction Furnace	500	⁻ РН & ТРН	t					
		Rolling Mill			Nil	1 R	1 Rolling Mill		1 Rolling N	1ill
		Heat Treatment Furn	iace	Tw	o No.	One No.			Three No.	
0.	Manpowe	r		. 2	50+125=	375 p	ersons			
1.	Water Req (After expa	Vater Requirements & its source After expansion)			ter requi O KLD and	remei	nt for the poreak-up o	rojec f the	t after expa same is giv	ansion en

		S. No.	(4)	Desc	ription	- 1	existing widemand (I		1953	ater dem er expar (KLD)	sion	
		1. Domestic water demand			3.5		11.5		15.0	15.0		
		2.	(ng wat	er	1.5			63.5	65.0	
		3		Total			5.0	1		75.0	80.0	
12.	Details o	f Efflue	ent (A	fter	expans	ion)						
	No (A		(Afte	Quantity After expansion)		Remai	ks		6			
	e.	i)		ustri: uent	111111	Nil			3 :			
	3			12 K	2 KLD		Wastewater generated from the project will be treated in the STP of capacity 15 KLD and same shall be utilized onto green area or recirculated through cooling tower.					
		iii)	S.N	10.	Seaso	n	Green water d		- 23		of water	
04 57*				1	Sumn			77			water from STP and Nandi Gobindgarh	STP
				2	Winte			25 7			water from STP	
13	. Details	of Emi		77	200000000000000000000000000000000000000		n)					
		Sr.	S	ourc			apacity		He	nney ight m)	Air Pollution Device	Control
		1)	111775	nduc	tion ace		TPH, TPH & 2X1		30 m e	ach	Side suction Hood arrestor followed Filter	
		ii)	ſ	DG s	ets		125KVA 250KVA	&	2.5 m		Equipped with Ca	nopy
14	4. Details	of Ha	zardo	ous v	vaste a	nd its	disposal (Afte	r expa	nsion)		9)
	Sr.		ardo egor	ardous Waste Q		: -05/4/28/07	ntity er expansi	ion)	Disposal			
	i)	Cat	.35.1	– E: as cle	xhaust eaning	1,500,000	-450 TPA		Alloys metal repro	, Fatehg . In cas cessors,	cessed through M/s arh Sahib, for rec e non acceptance the hazardous v site, Nimbua	overy of by the

	ii)		1 – Used (annum		Shall be reprocessed through authorized recyclers of waste oil or used as lubricant within the industry						
15.	Solid was	ste ger	neration a	nd its disposal(Aft	er exp	oansion)						
		Sr. No.	Solid Waste	Quantity (After Expansion)	Dispo	Disposal						
	7	(i)	Slag	27.9 TPD	Gran	be reprocessed throng Udyog Samti after rufacturing of bricks	ough M/s Nav Durga ecovery of metals for					
16.	Energy Reexpansio		ments (Af	ter		 i) Power load: 24,728KVA through PSPCL. ii) Two silent DG set of capacity 125KVA & 250KVA as stand-by arrangement. 						
	Rain wate	er Harv	vesting			57384 m³ rain water	will be recharged					
						through village pond	of Jallalpur					
17.	Environm	ent M	lanagemei	nt Plan			E E					
	charge m	ainten	ance and	a representative o	of env		nt, process-in-charge, ir					
		Sr. No	Title			Capital Cost Rs. Lakh	Recurring Cost Rs. Lakh					
		1.	Pollution construc	Control du tion stage	ring	5.0						
		2.	Second Second 2	Pollution Contion of APCD)	trol	100.0	5.0					
		3.	Asiativa serventiscenti i i i i	ollution Control / nk upgradation		10.0	0.5					
		4.	Noise (Includin Landscap		of	5.0	2.5					
		5.	Solid Wa	ste Management	8	5.0	0.5					
							0000000000					
		6.	Environm Manager	nent Monitoring a ment	ind	5.0	0.5					
		7.	Manager Occupati			5.0	0.5					
			Manager Occupati	ment onal Health, Safet								
		7.	Manager Occupati and Risk	ment onal Health, Safet Management		5.0	0.5					

18.	Corporate Environment Responsibility	An amount of Rs. 30 Lakhs as capital expenditure and 1.0 lac/annum as recurring cost have been earmarked for CER. The details of activities have been mentioned in the CER
		condition.

The case was considered by the SEAC in 186th meeting held on 26.12.2019 wherein the committee observed that the project proponent has provided adequate, satisfactory clarifications to the observations raised by it. Therefore committee awarded 'Silver Grading' to the project proposal and decided to forward the case to the SEIAA with the recommendation to grant environmental clearance to the project proponent under EIA notification dated 14.09.2006 subject to certain conditions in addition to the proposed measures.

The case was placed before SEIAA for consideration in the 161st meeting held on 27.02.2020 wherein SEIAA observed that *as per CEPI score- 53.91*,Mandi Gobindgarh does not fall in the list of CPAs. SEIAA looked into the details of the case and was satisfied with the same. A copy of presentation was taken on record by SEIAA.

Therefore, the Authority decided to grant Environmental Clearance under category-B with project/ activity 3(a)- Metallurgical Industries (ferrous & nonferrous) for steel manufacturing unit with total billet/ingot production capacity up to 1,55,800 TPA & rolling mill capacity up to 1,20,000 TPA located in the revenue estate of village Jalalpur, Amloh Road, Mandi Gobindgarh, District Fatehgarh Sahib by M/s HANSCO IRON & STEEL (P) LIMITED, as per the details mentioned in Form 1, 1A, EMP & subsequent presentations/ clarifications made by the project proponent and his Environmental Consultant subject to the conditions as proposed by SEAC, in addition to the proposed measures and amendments made by SEIAA. Accordingly, SEIAA, Punjab hereby accords necessary environmental clearance for the above project under the provisions of EIA Notification dated 14.09.2006 and its subsequent amendments, subject to proposed measures & strict compliance of terms and conditions as follows: -

Standard EC Conditions for Induction/ Electric Arc Furnace & Rolling Mills

I. Statutory compliance:

- i. The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for nonforest purpose involved in the project.
- The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.
- iii. The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife

Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan / Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the sixmonthly compliance report. (in case of the presence of schedule-I species in the study area)

- iv. The project proponent shall obtain Consent to Establish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.
- v. The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water from the competent authority concerned in case of drawl of surface water required for the project. In case of non- grant of permission by CGWA for ground water abstraction, the industry shall make alternative arrangements by using surface water or treated city sewage effluent after obtaining permission from competent authority.
- vi. The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.
- vii. The project proponent shall comply with the siting criteria, standard operating practices, code of practice and guidelines if any prescribed by the SPCB/CPCB/MoEF&CC for such type of units.
- viii. The project proponent shall comply with the CLU conditions imposed by competent authority, if any

II. Air quality monitoring and preservation

- i. The project proponent shall install 24x7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R 277 (E) dated 31st March 2012 (applicable to IF/EAF) as amended from time, to time; S.O. 3305 (E) dated 7th December 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.
- iii. The project proponent shall install system carryout Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PMIO and PM25 in reference to PM emission, and S02 and NOx in reference to S02 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an

- angle of 120° each), covering upwind and downwind directions. (case to case basis small plants: Manual; Large plants: Continuous).
- iv. The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality/ fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six monthly monitoring report.
- v. Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources.
- vi. The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.
- vii. Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.
- viii. Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.
- ix. The project proponent shall use leak proof trucks/dumpers carrying coal and other raw materials and cover them with tarpaulin.
- x. The project proponent shall provide covered sheds for raw materials like scrap and sponge iron, lump ore, coke, coal, etc.
- xi. The project proponent shall provide primary and secondary fume extraction system at all melting furnaces.
- xii. Design the ventilation system for adequate air changes as per ACGIH document for all tunnels, motor houses, Oil Cellars.

III. Water quality monitoring and preservation

- The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide
 - G.S.R 277 (E) dated 3151 March 2012 (applicable to IF/EAF) as amended from time to time; S.O. 3305 (E) dated 7thDecember 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories. (case to case basis small plants: Manual; Large plants: Continuous)
- ii. The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs

recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.

- iii. The project proponent shall submit monthly summary report of continuous effluent monitoring and results of manual effluent testing and manual monitoring of ground water quality to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.
- iv. Adhere to 'Zero Liquid Discharge'.
- v. Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.
- vi. The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R 277 (E) 31stMarch 2012 (applicable to IF/EAF) as amended from time to time.
- vii. Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off
- viii. The project proponent shall practice rainwater harvesting to maximum possible extent i.e. pond located in the Village Jallalpur shall be adopted with rain water recharging after desilting @ 57384 m³/annum.As an additional safety measure, the stream carrying waste water of the village shall be diverted in one corner of Phytorid plants trench (designed based on the technology developed by CSIR-NEERI's) divided in different parts, the overflow of each chamber shall be allowed to enter into another chamber which will ultimately lead to purification of water and collected into pond to avoid any contamination of ground water aquifer. Pond water will percolate through natural strata (without injection) to augment the ground water and remaining water shall be used for irrigation purposes by pumping method in the nearby fields.
- ix. The project proponent shall make efforts to minimize water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.

Noise monitoring and prevention

- Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry as a part of sixmonthly compliance report.
- ii. The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.

V. Energy Conservation measures

i. The project proponent shall provide waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.

- ii. Practice hot charging of slabs and billets/blooms as far as possible.
- iii. Ensure installation of regenerative type burners on all reheating furnaces.
- iv. Provide solar power generation on rooftops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.
- v. Provide the project proponent for LED lights in their offices and residential areas.

VI. Waste management

- i. Used refractories shall be recycled as far as possible.
- Oily scum and metallic sludge recovered from rolling mills ETP shall be mixed,
 dried, and briquetted and reused melting Furnaces
- iii. 100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.
- iv. The waste oil, grease and other hazardous waste shall be disposed of as per the Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016.

VII. Green Belt

- i. Green belt shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guidelines. The greenbelt shall inter alia cover the entire periphery of the plant. The industry shall ensure that most of the periphery shall be provided with green belt by removing the unwanted/non- productive structures already provided in the existing project near the boundary wall.
- ii. The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.

VIII. Public hearing and Human health issues

- Emergency preparedness plan based on the Hazard identification and Risk
 Assessment (HIRA) and Disaster Management Plan shall be implemented.
- ii. The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms of Factory Act.
- iii. Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The

housing may be in the form of temporary structures to be removed after the completion of the project.

- iv. Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
- v. The project proponent shall carry out the activities and spent an amount as committed during the Public Hearing and give preference to the local person as per the qualification to be employed in the expansion project.

IX. Corporate Environment Responsibility

i. The project proponent shall comply with the provisions contained in this Ministry's OM vide F.No. 22-65/2017-IA.III dated 1stMay 2018, as applicable, regarding Corporate Environment Responsibility. The project proponent shall adhere to the commitments made in the proposal for CER activities for spending atleast minimum amount of Rs. 30 Lacs towards following CER activities:

S. No.	Activity	Aspect	Cost	Timeline		
			(Rs. Lac)	Start	End	
1.	Providing cement benches in Village- Jalalpur	Social needs	4.0	Oct.2020	Nov.2020	
2.	Providing Solar Lights in Village- Jalalpur 50 No's @ Rs. 12000/- each	Energy Saving	6.0	Jan. 2021	Mar. 2021	
3.	Provide furniture and classroomin Govt. elementary school village- Jalalpur	Infrastructure for education	5.0	Feb. 2021	Mar. 2021	
4.	Providing Bio- Toilets 02 No's in Village-Jalalpur.	Water Pollution	4.0	Oct. 2022	Dec. 2022	
5.	Providing ambulance to Govt. dispensary Jalalpur	Health infrastructure	9.0	June 2024	-as	
	T	OTAL	30.0			

However, CER activities shall strictly be in accordance with the activities listed out in the OM dated 01.05.2018 and as per the proposal submitted by the project proponent. The amount to be spent on CER activities shall be proportionate to the amount spent on project & such activities shall run parallel to the project execution. All the activities must be completed with the completion of the project.

ii The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard

operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of sixmonthly report.

- iii. A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.
- iv. Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. The project proponent shall spend minimum amount of Rs 80 Lacs towards capital cost and Rs 10 Lacs / annum towards recurring cost. The entire cost of the environmental management plan will continue to be borne by the project proponent. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.
- v. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six-Monthly Compliance Report.
- vi. Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.
- vii. All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the plants shall be implemented.

XV. Validity

i. This environmental clearance will be valid for a period of seven years from the date of its issue or till the completion of the project, whichever is earlier

XVI. Miscellaneous

- i. The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.
- ii. The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.

- iii. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.
- iv. The project proponent shall monitor the criteria pollutants level namely; PM₁₀, SO₂, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.
- v. The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.
- vi. The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.
- vii. The project proponent shall inform the Regional Office of the Ministry and PPCB, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.
- viii. The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
- ix. The project proponent shall abide by all the commitments and recommendations made in the EIA /EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.
- x. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).
- xi. Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- xii. The SEIAA/Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- xiii. The SEIAA/ Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.
- xiv. The Regional Office of this Ministry and Punjab Pollution Control Board (PPCB) shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office and PPCB

- by furnishing the requisite data/information/monitoring reports.
- xv. The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.
- xvi. Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

ADDITIONAL SPECIFIC CONDITIONS DECIDED DURING MEETING OF SEAC

- The project proponent shall minimize the water consumption in the steel plant complex by segregation of used water, practicing cascade use and by recycling treated water.
- ii. The project proponent shall provide STP for treatment of waste water & reutilization of the treated water for core/non-core activities so as to achieve the Zero Liquid Discharge Condition as per the III (iv) of OM dated 09/08/2018 issued by the MoEF&CC for such units.
- iii. The project proponent shall reuse of cooling tower blow down, simultaneously ensuring the standards prescribed for such purge waters. If required, necessary arrangements shall be made to keep this waste stream within the parameters required for reuse.
- iv. A management plan shall be drawn up and implemented to contain the current exceedance in ambient air quality at the site. Sand, murram, loose soil, cement, stored on site shall be covered adequately and Water sprinkling system be put in place so as to prevent dust pollution.
- v. The project proponent shall reserve land for loading or unloading of raw material, products, slag, hazardous waste as well as for storage of these materials and the area to be reserved for parking. The area to be reserved by considering the time required for loading and unloading of vehicles for respective activities and minimum/maximum period for which storage of the above material is required in the premises. The areas for the respective activities to be marked on the layout plan.
- vi. The project proponent shall comply with the standard operating procedures and upgradation of suction and treatment arrangement for the secondary emissions as prescribed by the State Pollution Control Board or by CPCB/MoEF&CC.
- vii. Whole of the vehicle movement area as well as approach road to the gate /weighing bridge shall be paved with pucca / metalled / cement concrete road to

control the dust emissions expected from the vehicle movement.

- viii. The vehicles to be used for loading / unloading purpose shall not be parked along roadside so as to avoid the traffic congestion and dedicated parking place to be provided for the same.
- ix. The project proponent shall adopt green technologies to conserve the water and energy including shearing / cutting / bundling machines. Also to provide abrasive resistant fire bricks in the crucibles to reduce the periodic maintenance & disposal of discarded fire bricks.
- x. The project proponent shall use natural gas (if available) as substitute fuel wherever possible in the existing industry/ for expansion project.
- xi. The project proponent shall take necessary action w.r.t. the following:
 - a) Recovery of iron from slag before disposing it off.
 - b) Identify the areas for utilization of slag in scientific manner and its usage in cement / construction industry / road laying etc.
 - c) Recovery of precious metals like Zinc, lead and iron etc. from the APCD dust (Hazardous waste) through authorized re-processor.
- xii. The project proponent shall install the pulse jet bag filter APCD with offline cleaning technology with the proposed induction furnace.
- xiii. The project proponent shall not abstract ground water without the permission of District Advisory committee for its proposed expansion. The project proponent shall maintain proper record regarding use of STP water of MC Gobindgarh or nearby industries for industrial purposes and submit a copy of the same to regional office of PPCB every month for verification.

ADDITIONAL SPECIFIC CONDITIONS DECIDED DURING MEETING OF SEIAA

150	the project proponent shall not utilize the various services such a	as tubewell and
	power from the existing project.	\bigcap
		1/

Member	Secretary
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Endst. No.	DECICTEDED		(Kin	M	
Ellust, No	REGISTERED	Date:	V		

A copy of the above is forwarded to the following for information & further necessary action please.

- 1. The Secretary to Govt. of India, Ministry of Environment and Forest, Paryavaran Bhawan, CGO Complex, Lodhi Road, New Delhi.
- 2. The Chairman, Central Pollution Control Board, Parivesh Bhavan, CBD-cum-office Complex, East Arjun Nagar, New Delhi.

- 3. The Chairman, Punjab State Power Corporation Ltd, the Mall, Patiala.
- 4. The Deputy Commissioner, Fatehgarh Sahib.
- 5. The Chairman, Punjab Pollution Control Board, Vatavaran Bhawan, Nabha Road, Patiala.
- 6. The Advisor (Environment), Ministry of Environment and Forest, Northern Regional Office, Bays No.24-25, Sector–31-A, Chandigarh. The detail of the authorized Officer of the project proponent is as under:

a) Name of the applicant

Sh. Manu Bansal,

Director, Hansco Iron & Steel Pvt. Ltd.

b) Phone Number

7837300629

c) Email ID

hanscoiron@gmail.com

- 7. The Chief Town Planner, Department of Town & Country Planning, 6th Floor, PUDA Bhawan, Phase-8, Mohali
- 8. Monitoring Cell, Ministry of Environment, Forests & Climate Change, Indira Paryavaran Bhavan, Jorbagh Road, New Delhi 110003.

Member Secretary

